

## Material for EM-Tec SEM stub gripper tweezers

The material used for manufacturing the EM-Tec SEM stub gripper tweezers is a selected grade of non-magnetic AISI 304.

### It is used for the following products:

- [#50-050012 EM-Tec 127G.AM SEM stub gripper tweezers for Ø12.7mm \(1/2"\) grooved pin stubs](#)
- [#50-050019 EM-Tec 190G.AM SEM stub gripper tweezers for Ø19.0mm \(1"\) grooved pin stubs](#)
- [#50-050025 EM-Tec 254G.AM SEM stub gripper tweezers for Ø25.5mm \(3/4"\) grooved pin stubs](#)
- [#50-050032 EM-Tec 318G.AM SEM stub gripper tweezers for Ø32.0mm \(1-1/4"\) grooved pin stubs](#)
- [#50-050110 EM-Tec 95.AM SEM stub gripper tweezers for Ø9.5mm JEOL cylinder stubs](#)
- [#50-050013 EM-Tec 12 .AM scissor type SEM stub gripper tweezers for Ø12.7mm \(1/2"\) grooved pin stubs](#)
- [#50-050026 EM-Tec 25 .AM SEM scissor type stub gripper tweezers for Ø25.5mm \(3/4"\) grooved pin stubs](#)
- [#50-050112 EM-Tec 122.AM SEM stub gripper tweezers for Ø12.2mm JEOL cylinder stubs](#)
- [#50-050150 EM-Tec 150.AM SEM stub gripper tweezers for Ø15.0mm Hitachi and ISI cylinder stubs](#)
- [#50-050250 EM-Tec 250.AM SEM stub gripper tweezers for Ø25.0mm JEOL and Hitachi cylinder stubs](#)
- [#50-050320 EM-Tec 320.AM SEM stub gripper tweezers for Ø32.0mm JEOL and Hitachi cylinder stubs](#)

### General remarks:

- AISI 304 is an austenitic stainless steel (DIN 1.4301, X5CrNi 18-10) and is the most common type of stainless steel
- Contains 18 – 20 wt% Chromium and contains significant amounts of Nickel as additional alloy component
- Normally non-magnetic, but becomes slightly magnetic when cold worked
- Can not be hardened by heat treatment
- Can be work hardened, annealing is recommended for stress relieving
- Good corrosion resistance to most solvents, salts and moderate acids
- Generally used where corrosion resistance is a requirement
- Typical applications include tweezers for microscopy, electronic industry, fine mechanics and laboratory

### General composition of AISI 304

Element	Wt. %
C	≤0.08
Cr	18.0 – 20.0
Ni	8.0 – 10.5
Mn	≤2.0
Si	≤1.0
P	≤0.045
S	≤0.03
Fe	Balance

## Properties of AISI 304

<b>Mechanical Properties</b>	
State	Annealed
Density	8.0 g/cm <sup>3</sup>
Hardness Brinell	123
Hardness Rockwell B	70
Hardness Vickers	129
Tensile strength, ultimate	505 MPa
Tensile strength, yield	215 MPa
Yield stress, 0.2%	≤200 Mpa
Elongation until break	70%
Modulus of Elasticity	195 GPa
Poisson's ratio	0.29
<b>Thermal Properties</b>	
Coefficient of thermal linear expansion	17.3 x 10 <sup>-6</sup> /°C (20-100°C)
Coefficient of linear thermal expansion	17.8 x 10 <sup>-6</sup> /°C (20-300°C)
Specific heat capacity	0.50 J/(g.K)
Thermal conductivity	16.2W/(m.K)
Continuous use (service) temperature	325°C
Maximum service temperature (short)	870°C
<b>Electrical Properties</b>	
Resistivity	0.72 x 10 <sup>-4</sup> Ohm.cm

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